

- 3. ALL WORKMANSHIP AND MATERIALS SHALL BE GOOD QUALITY. WHERE NOT SHOWN ON THE PLANS THE CONTRACTOR SHALL MEET INDUSTRY STANDARDS AND LOCAL CODES.
- 4. THE NOTES ON THIS SHEET SHALL BE USED WHENEVER APPLICABLE UNLESS OTHERWISE NOTED ON THE DRAWINGS; NOTES & DETAILS ON DRAWINGS SHALL TAKE PRECEDENCE OVER GENERAL NOTES & TYPICAL DETAILS.
- 5. CONTRACTOR SHALL BE RESPONSIBLE FOR SAFETY & PROTECTION IN AND AROUND JOB SITE & OR ADJACENT PROPERTIES.

STRUCTURAL STEEL:

- 1. CONTRUCTION SHALL BE IN ACCORDANCE WITH LATEST AISC STANDARD PRACTICES.
- 2. MEMBERS SHALL CONFORM TO ASTM A36.
 WIDE FLANGE MEMBERS TO BE ASTM A572, GRADE 50

- 5. WELDING SHALL BE DONE BY CERTIFIED WELDERS USING E-70XX ELECTRODES. CONTINOUS INSPECTION REQUIRED FOR FIELD WELDING ONLY, UNLESS NOTED OTHERWISE ON THE PLANS.
- 6. WELDING TO BE DONE BY WELDERS CERTIFIED BY THE LOCAL BUILDING DEPARTMENT.
- 7. FULL PENETRATION WELD BETWEEN THE BEAM FLANGE AND COLUMN FLANGE BE MADE WITH SMALL DIAMETER WIRE ELECTRODE. FOR SHIELDED METAL ARC WELDING (SMAW), THE MAXIMUM PERMITED ELECTRODE DIAMETER SHALL BE 5/32" PER 4.6.3(4) OF AWS D1.1-94. FOR FLUX CORED ARC WELDING (FCAW), THE MAXIMUM PERMITTED ELECTRODE DIAMETER SHALL BE5/64" PER 4.14.1.2 OF AWS D1.1-94. AFTER WELDING, THE BACKING BAR

THE MAXIMUM PERMITTED ELECTRODE DIAMETER SHALL BE5/64"
PER 4.14.1.2 OF AWS D1.1-94. AFTER WELDING, THE BACKING BAR
AND WELD TABS ARE TO BE REMOVED BY BACKGOUGING TO SOUND
MATERIAL, THE BACKGOUGED AREA IS TO BE WELDED AND IF
REINFORCING PLATES PER ITEM 9 BELOW ARE NOT USED, THE WELD
SHALL BE REINFORCED WITH A FILLET WELD (SEE WELD TYPE TC-U4B).



OCT 27 2016

This set of plans and specifications MUST be kept on the job at all times and it is unlawful to make any changes or alternations on same without written permission from the Division of Building and Safaty, County of Los Angeles The stamping of this plan and specifications SHALL NOT be held to permit or to be an approval of the violation of any crovisions of any County Ordinance or State Low

SHEET

DATE:

DRAWN:

JOB#:

A-1

SCALE: AS SHOWN

CHECKED: B.A.

SHEETS

HEGO PROFESSION AND SERVING PROFESSION AND SE

REVISIONS BY

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